
Optical Range Sensors

Andrea Fusiello

DPIA - Università di Udine

<http://www.diegm.uniud.it/fusiello/>



Range sensors

- **Range sensors** (or **range finders**) are devices that capture the three-dimensional (3-D) structure of the world from the viewpoint of the sensor, usually measuring the depth to the nearest surfaces.
- These measurements could be at a single point, across a scanning plane, or a full image with depth measurements at every point.
- The benefits of this range data is that a robot can reliably find navigable routes, avoid obstacles, grasp objects, act on industrial parts, etc.

Range data

- Range data is a 2½D or 3D representation of the scene around the robot.
- The 3D aspect arises because we are measuring the (X,Y,Z) coordinates of one or more points in the scene.
- We only observe the front sides of objects - the portion of the scene visible from the robot. This is the origin of the term 2½D.



Figures of merit

- Spatial resolution (e.g. 64x64 1024x1024)
- Range (depth) resolution (0.01 mm, 10 cm)
- Operating range (10cm, 100m)
- Frame rate (30-50 fps)

- Other aspects:
 - Cost
 - Size, weight
 - Power consumption

Summary

- Stereo vision
- Active triangulation
 - Laser scanner
 - Coded light
- Time of flight
 - PW / CW scanner
 - TOF camera

Active sensors

PW = Pulse Wave

CW = Continuous Wave

Scanner vs full-field

- Scanning: several depth measures are taken sequentially in time to cover all the scene; typ. a beam (or plane) of light is swept across the scene (**scanner**);
- Full field: measure all the scene in a single shot (**range camera**)

Active vs passive sensors

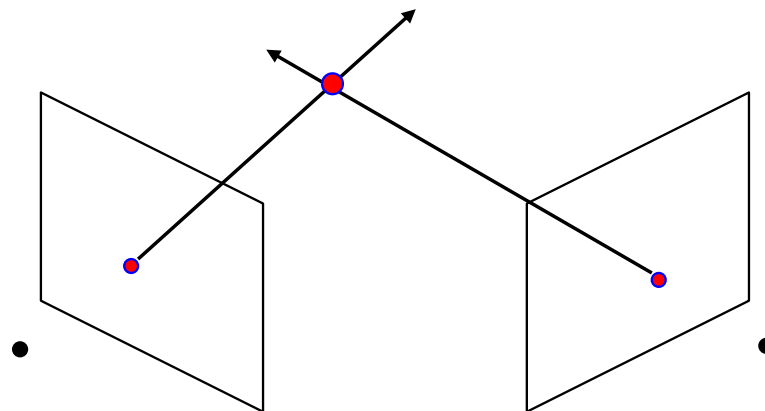
- If system only receives light rays and does not emit any radiation it is a **passive sensor** (e.g. stereo)
- If emits radiation then it is an **active sensor**
- Two principles of active systems:
 - **Triangulation:** same as stereo but a light source replaces the second camera.
 - **Time of flight:** produce a pulsed beam of light, measure distance by time light takes to return.

Summary

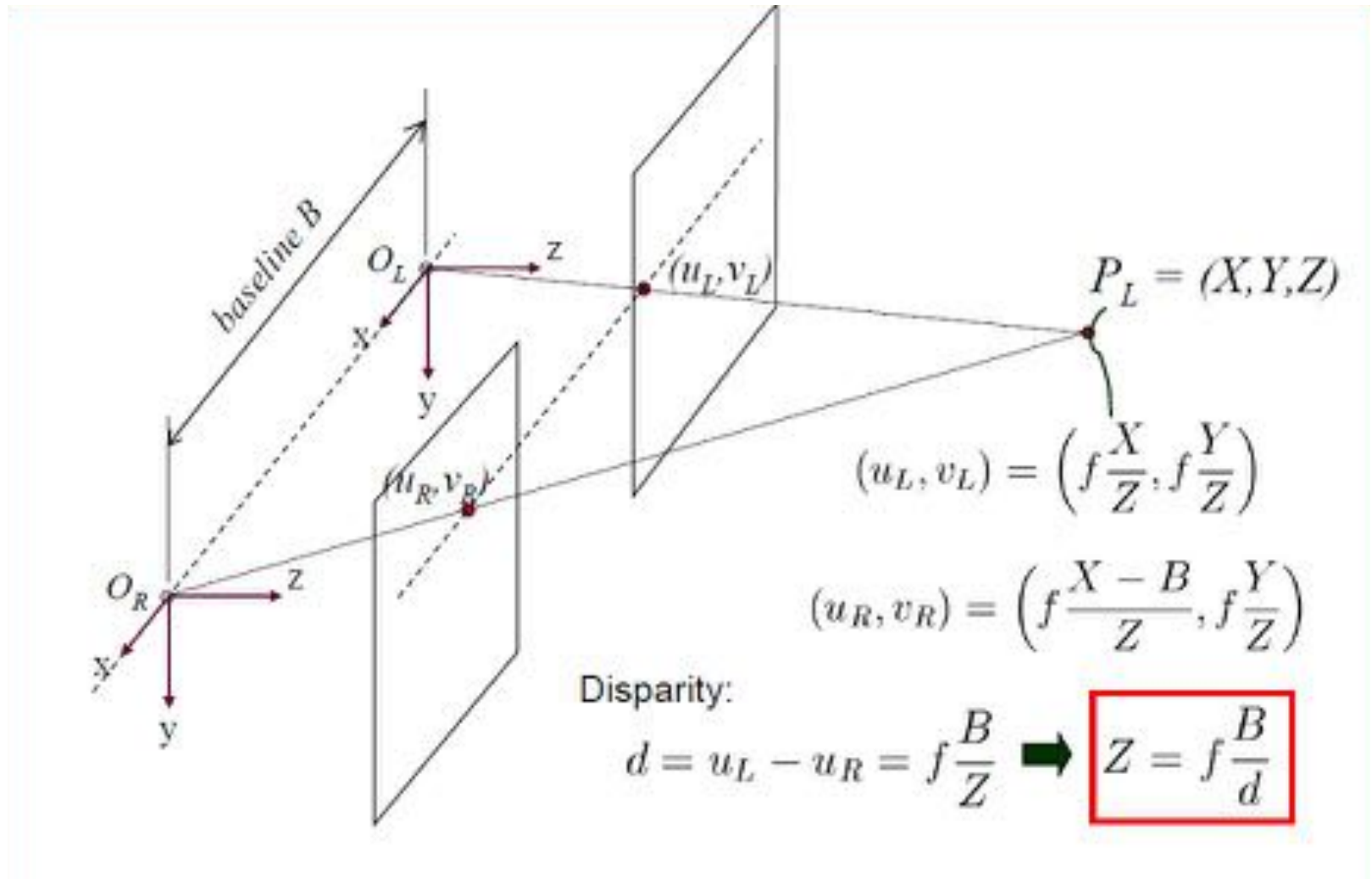
- Stereo vision
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Stereo vision

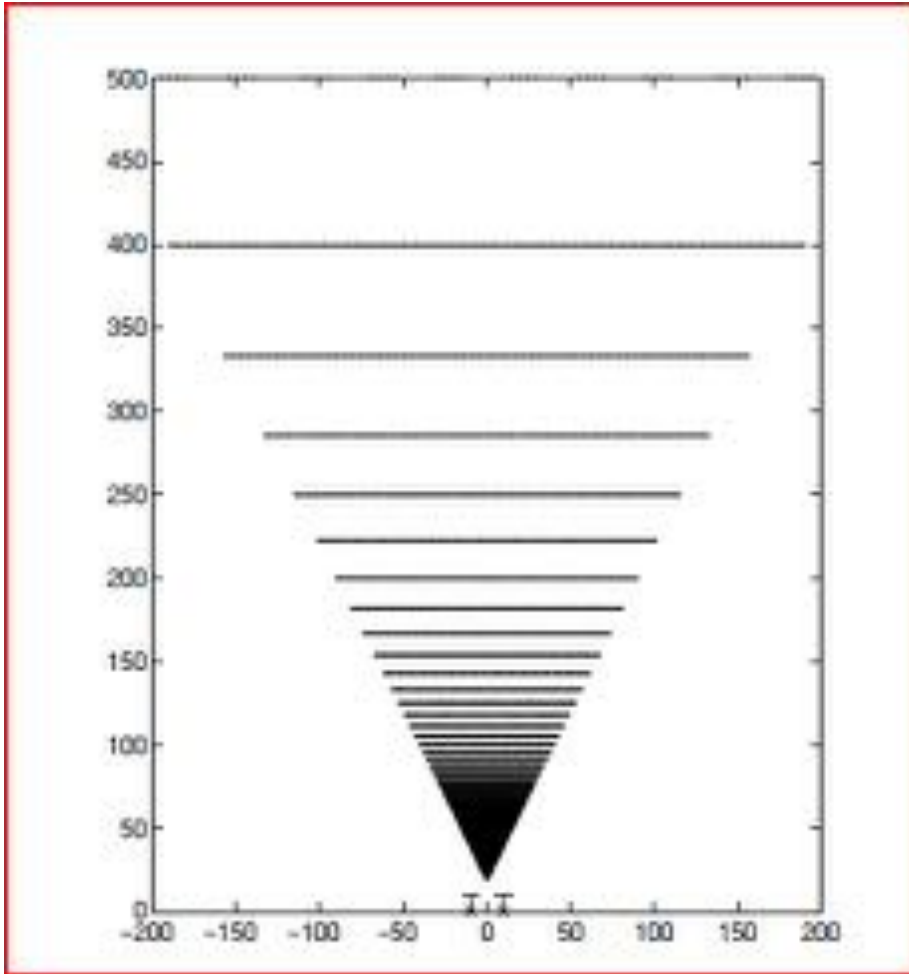
- Stereo analysis uses two or more input images to estimate the distance to points in a scene.
- The basic concept is **triangulation**: a scene point and the two camera points form a triangle, and knowing the baseline between the two cameras, and the angle formed by the camera rays, the distance to the object can be determined.



Normal case for stereo



Iso-disparity planes



Lines where the disparity value has the same value (see stereo-res.jpg)

Notice the rapid increase in spacing

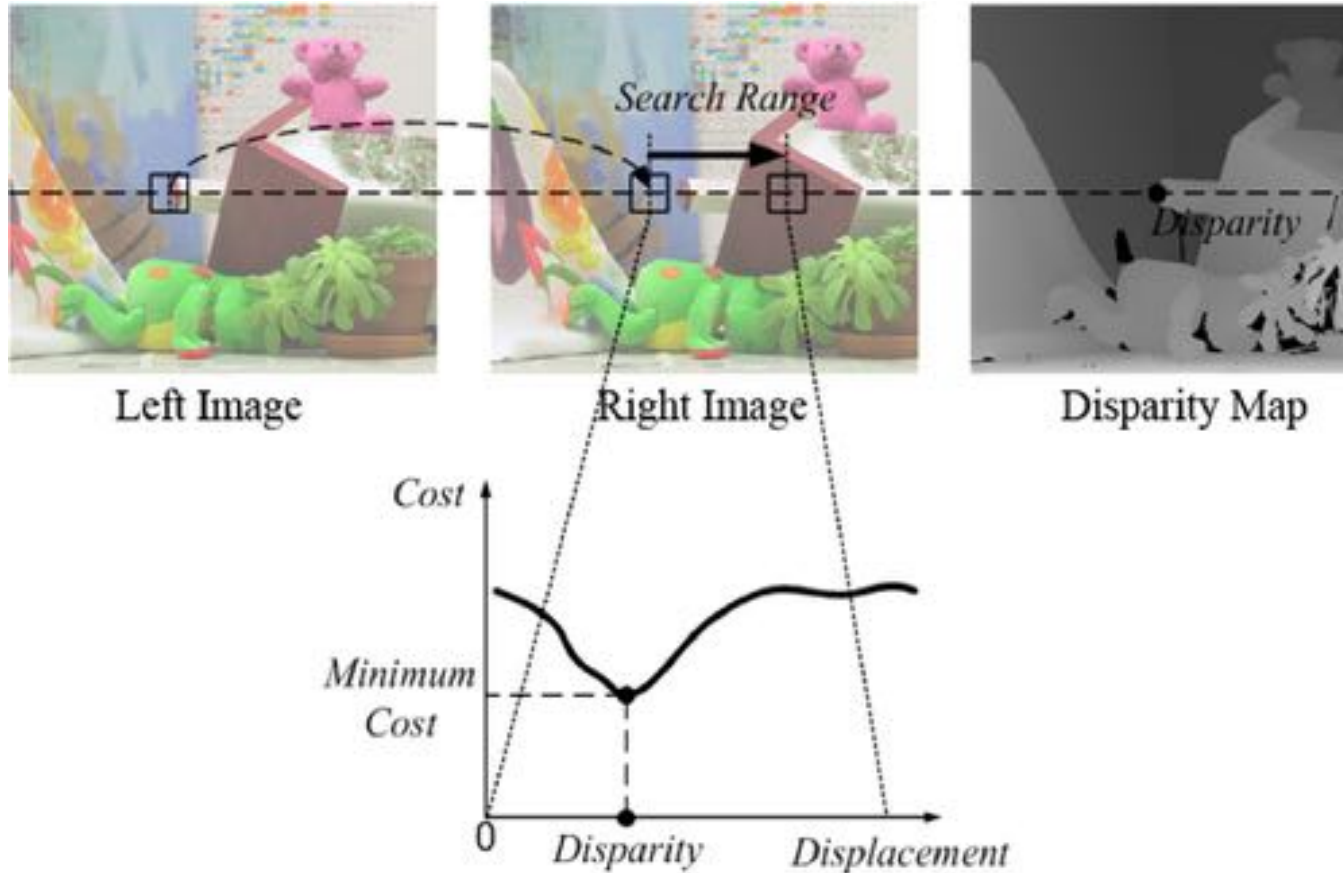
Implication is that the resolution of stereo depth depends on the disparity

Stereo matching

- The fundamental problem in stereo analysis is **matching** image elements that represent the same object -- or object part -- in the scene.
- Once the match is made, the range to the object can be computed using the image geometry.



Stereo matching

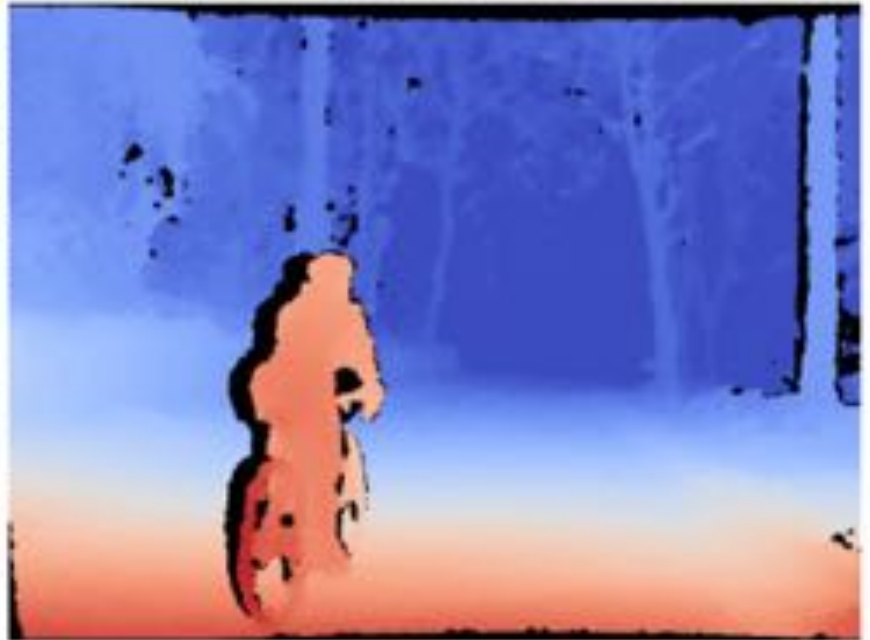


Normalized cross-correlation.

$$\frac{\sum_{x,y} [I_{x,y} - \hat{I}_{x,y}] [I'_{x-d,y} - \hat{I}'_{x-d,y}]}{\sqrt{\sum_{x,y} [I_{x,y} - \hat{I}_{x,y}]^2 \sum_{x,y} [I'_{x-d,y} - \hat{I}'_{x-d,y}]^2}}$$

Images from [Young-Ho Seo, Ji-SangYoo, Dong-WookKim](#) A new parallel hardware architecture for high-performance stereo matching calculation

Nerian SceneScan + Karmin2



Nerian SceneScan + Karmin2



Summary

- Stereo vision
- Active triangulation
 - Laser scanner
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Active triangulation

- Active triangulation range sensors are based on principles similar to stereo, but with **one camera and a light source**.
- A laser beam is projected from one position onto the observed surface. The light spot that this creates is observed by a camera from a second position
- Still use **triangulation** to find the depth
- Many possible light sources variations

Laser: pros...

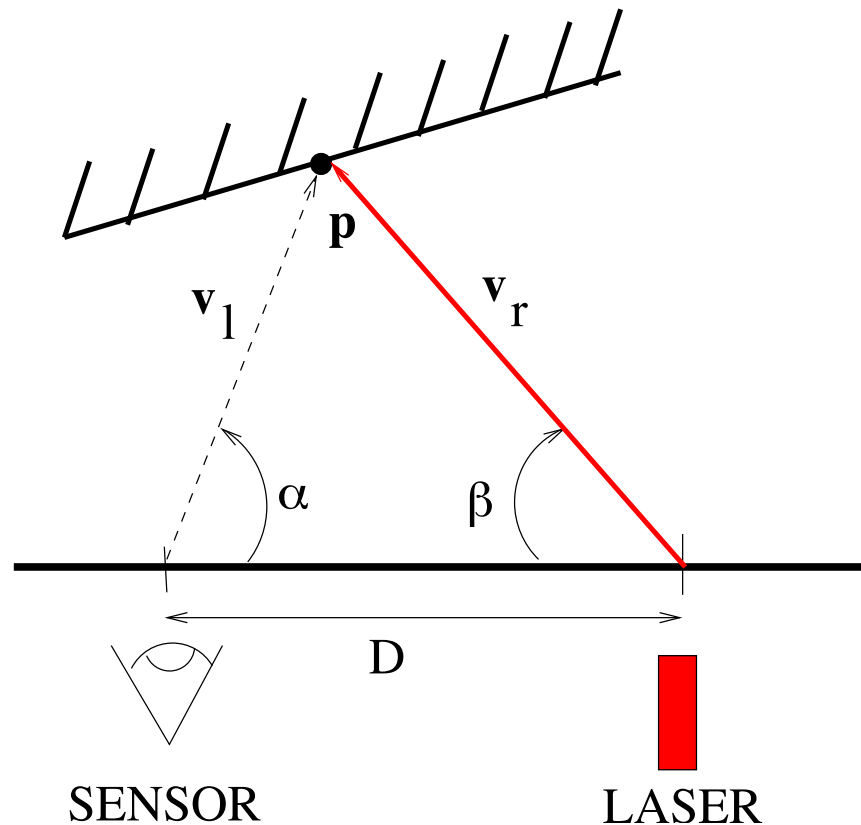
- Laser can easily generate bright beams with lightweight sources,
- infrared beams can be used unobtrusively,
- focus well to give narrow beams,
- single frequency sources allow easier rejection filtering of unwanted frequencies,
- single frequency sources do not disperse from refraction as much as full spectrum sources,
- semiconductor devices can more easily generate short pulses, etc

... and cons

- One disadvantage of all active sensor types is specular reflections. The normal assumption is that the observed light is a diffuse reflection from the surface. If the observed surface is specular, such as polished metal or water, then the source illumination may be reflected in unpredictable directions.
- A second problem is the laser 'footprint'. Because the laser beam has a finite width, when it strikes at the edge of a surface, part of the beam may be actually lie on a more distant surface.

Active triangulation

- Knowing the **relative positions and orientations of the laser and sensor**, some simple trigonometry allows calculation of the 3D position of the illuminated surface point.

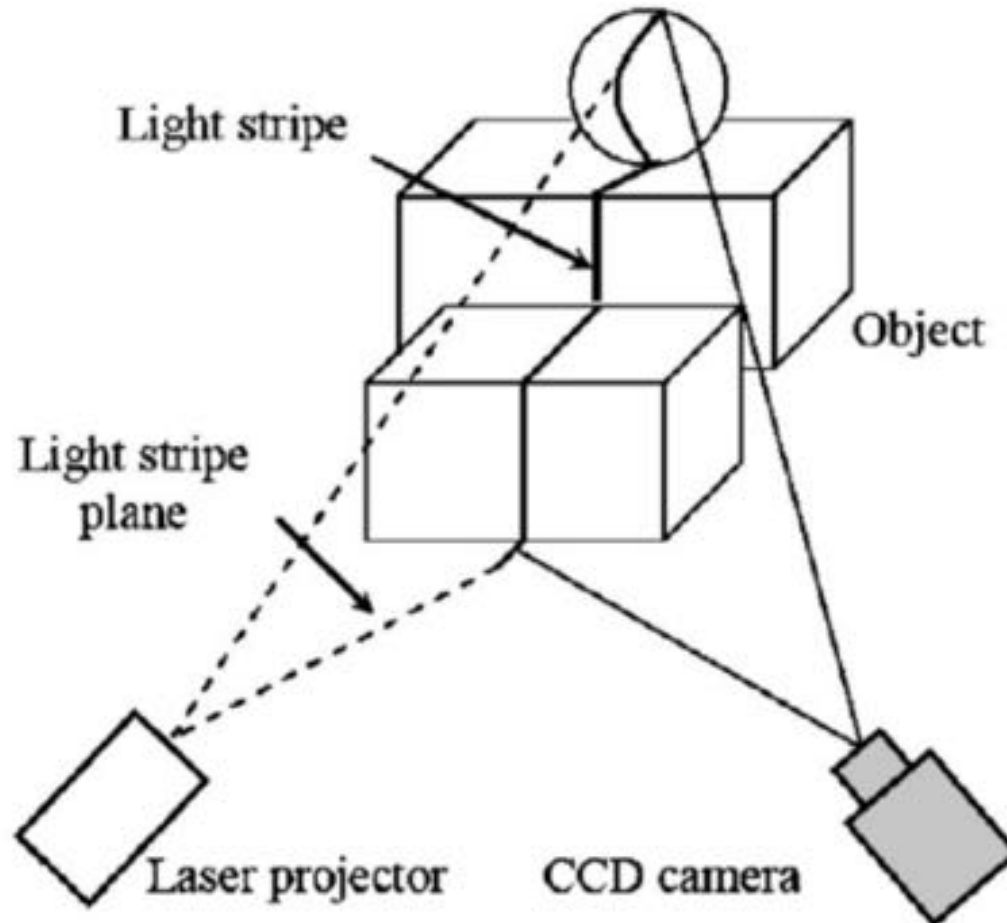


Spreading out the spot

- Move the laser spot over the scene with a **spinning mirror** to gather (e.g.) thousands of points per second. → Scanner
- The laser spot can be reshaped with lenses or mirrors to create multiple spots or stripes, thus allowing a measurement of multiple 3D points simultaneously.
- **Stripes** are commonly used because these **can be swept across the scene**. → Scanner
- Other illumination patterns are also commonly used, such as parallel lines, concentric circles, cross hairs and dot grids. → Structured/coded light

Depth from a laser line (structured light)

Process each horizontal line in the camera
Works, but still only for one line at a time



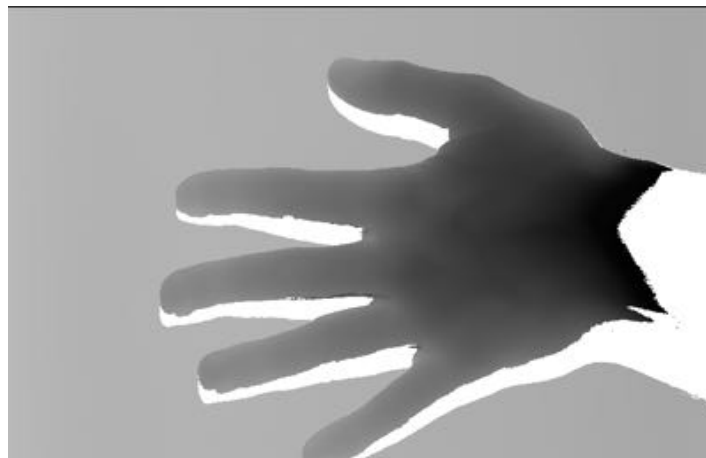


Figura 102. – Immagine di intensità ed immagine range ottenute da un sistema a triangolazione attiva commerciale con lama laser. Le parti mancanti nella immagine range (in bianco) sono dovute alla diversa posizione della sorgente laser e della fotocamera. Per cortesia di S. Fantoni

Triangulation laser scanner



Shape Grabber (Vitana)



Minolta



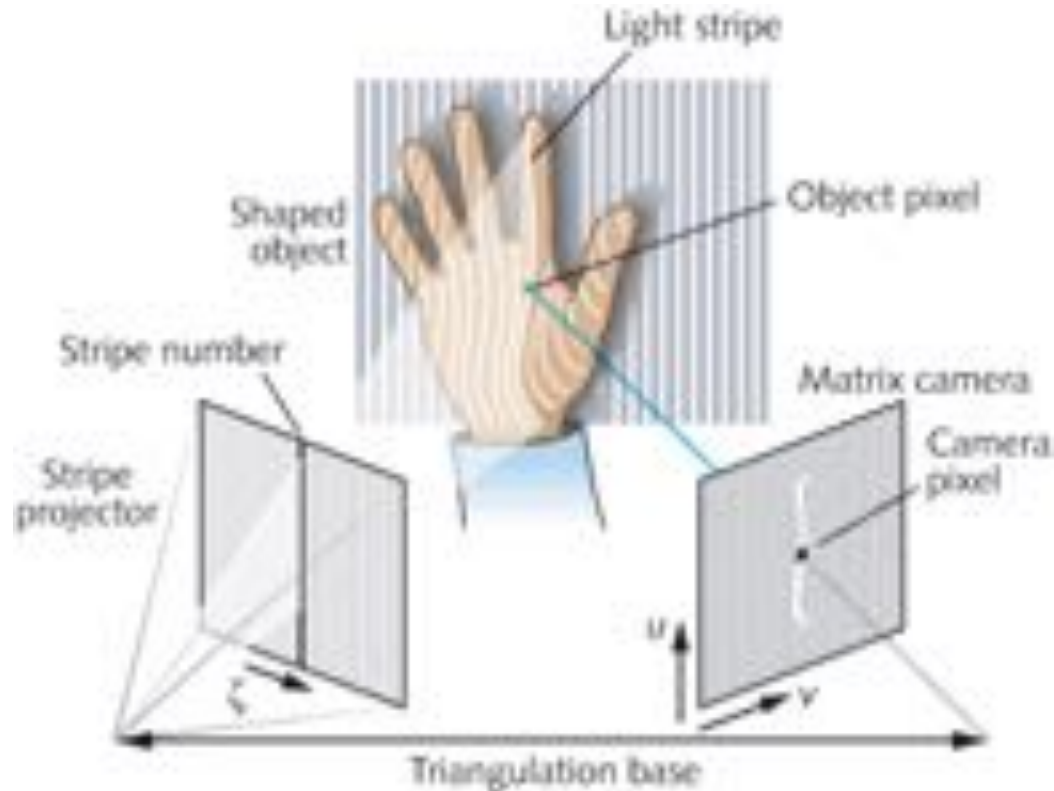
Mensi

Minolta Vivid 910

- ❑ A commercial scanner, with high precision (0.2-0.3mm), but high cost (>30K euros).
- ❑ A laser line is swept over the object: 300K points are measured in 2.5 seconds.



Multi stripe projector



- To go faster project multiple stripe, a.k.a. structured light
- But which stripe is which?
- Need some coding to differentiate the stripes

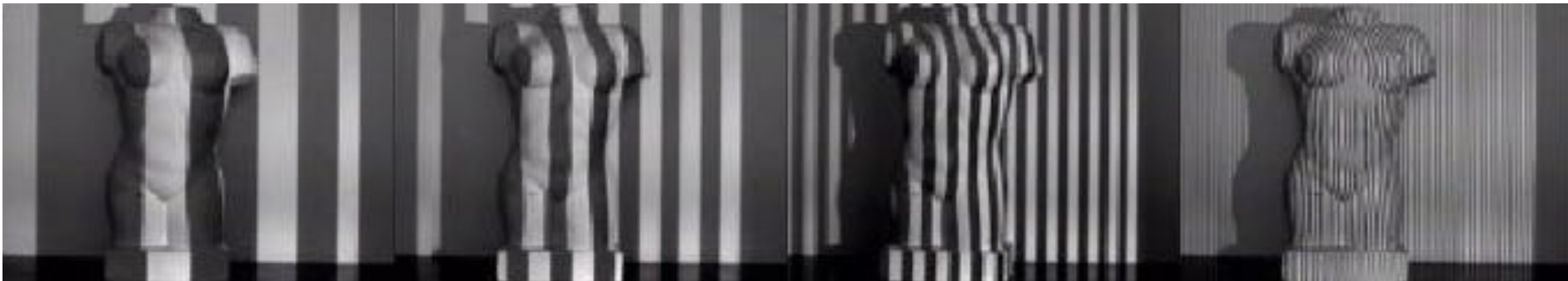
Structured/coded light

- Solutions:

- No coding, assume surface continuity
- Color coding

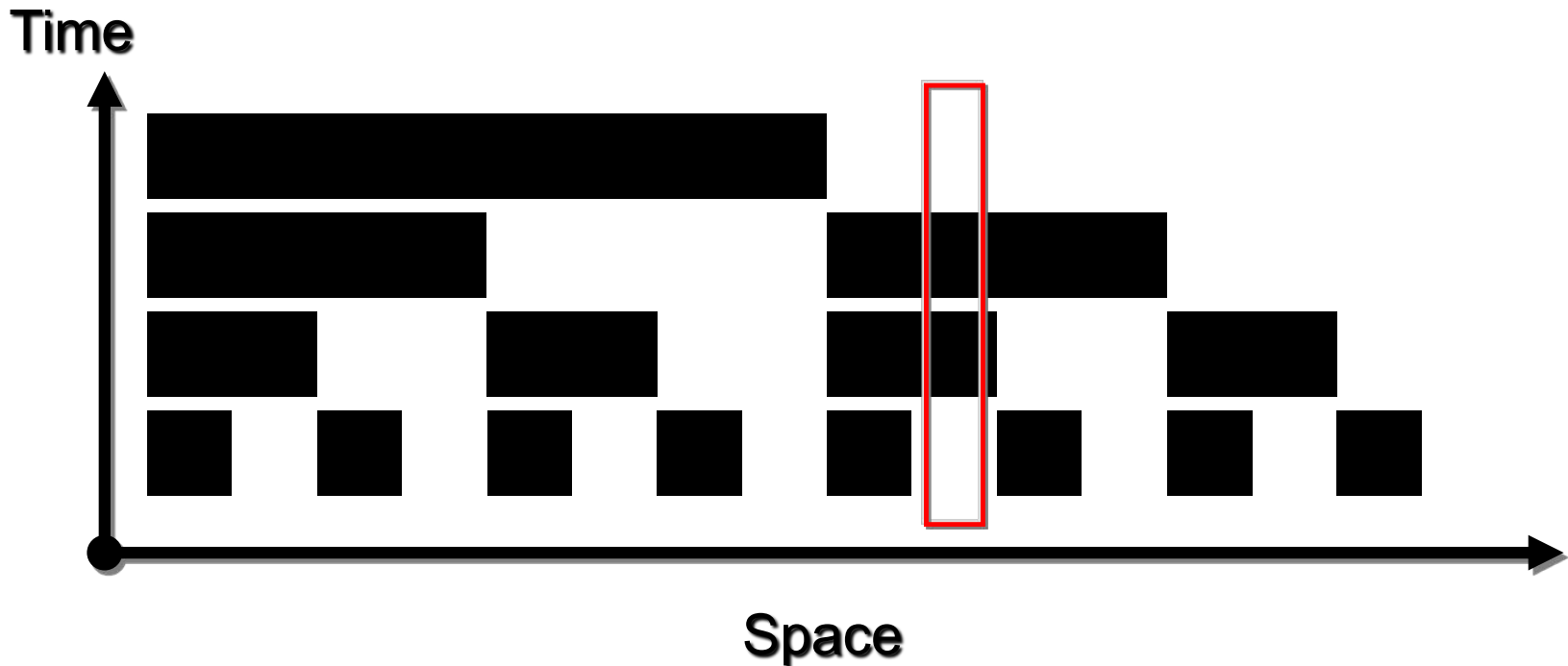


- Temporal coding



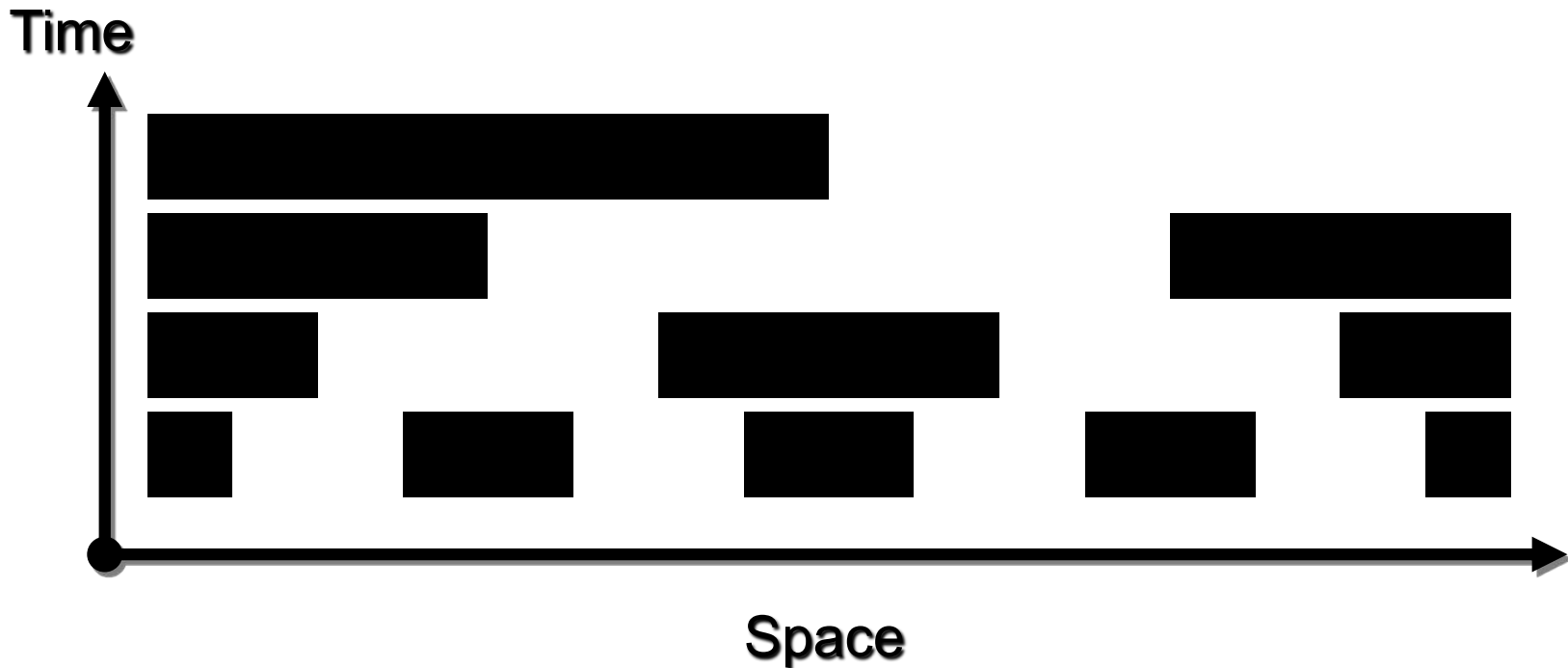
Time-Coded Light Patterns

Assign each stripe a unique illumination code over time [Posdamer 82]



Gray-Code Patterns

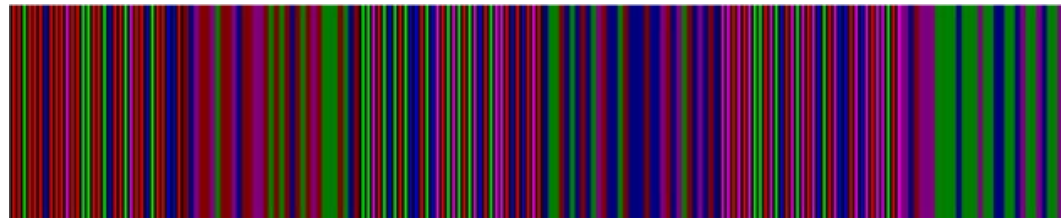
To minimize effects of quantization error:
each point may be a boundary only once



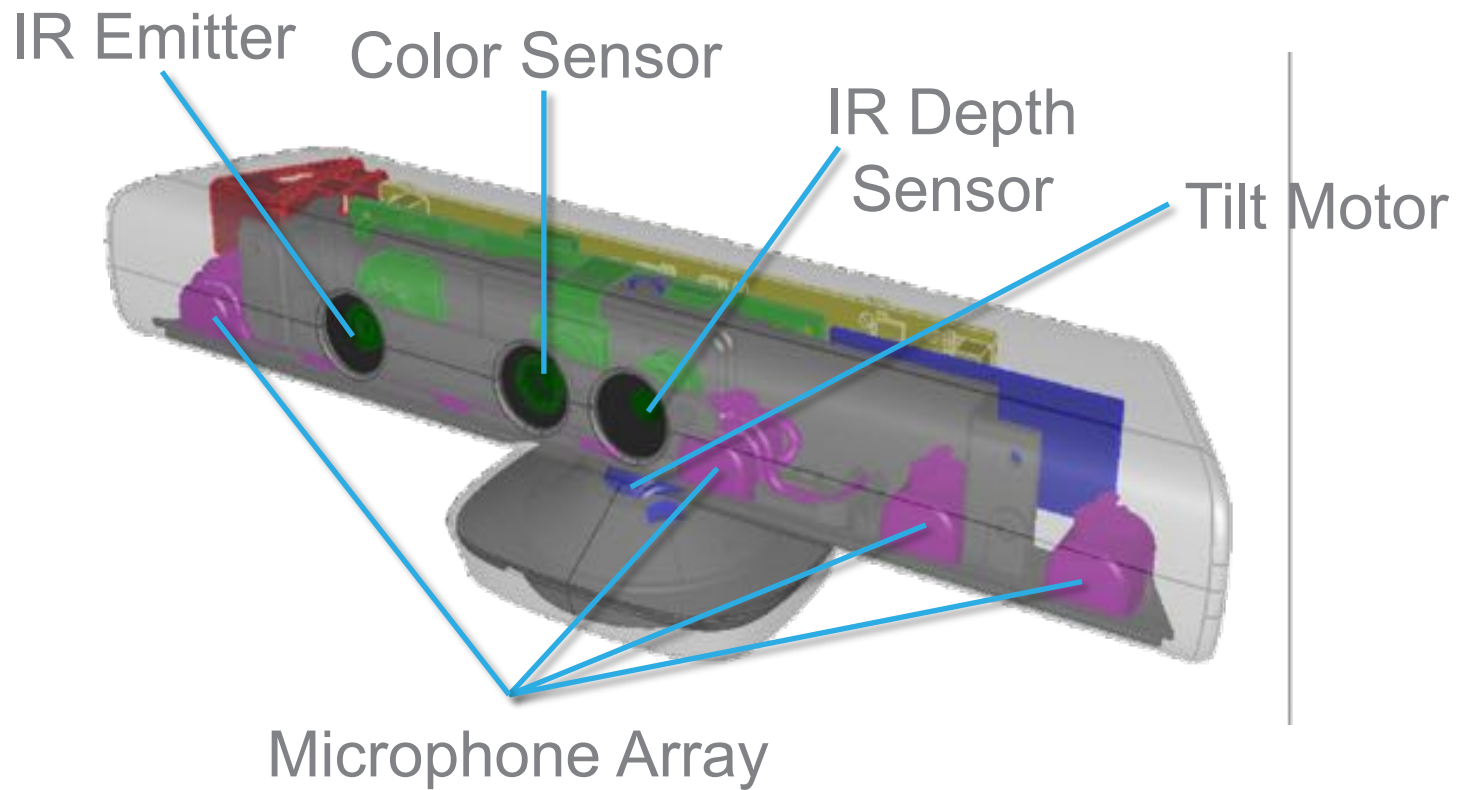
De Bruijn sequence



- A «de Bruijn sequence» of order n on a size k alphabet A , denoted by $B(k, n)$, is a cyclic sequence in which every possible length n string on A occurs exactly once as a substring (i.e., as a contiguous subsequence).
- Eg. $B(2, 3)$: 00010111



Kinect Hardware



Kinect Projects dots which are glyphs



From[1]

Kinect Glyphs – almost unique

- Local pattern identifies location of projection
- Find local identifier by looking in a small region around a given point => code



From[1]

Kinect Depth Acquisition Summary

- There is a projector for the laser dots and a sensor just for these dots (infrared)
- We can recognize the glyph in the infrared image so can triangulate to find the depth
- This requires a prior calibration process so that we know the rays for the laser dots
- Still just ordinary triangulation process
- There is a another camera that produces a separate and distinct intensity image
- The Kinect returns both a depth map and the overlaid intensity image



Figura 99. – Immagine di colore ed immagine range dello stesso soggetto, catturate da un dispositivo Kinect (©Microsoft). Per cortesia di U. Castellani

Coded-light triangulation



Breuckmann



Steinbichler



GOM

Breuckmann GmbH

Industrial sensor, designed for optical metrology



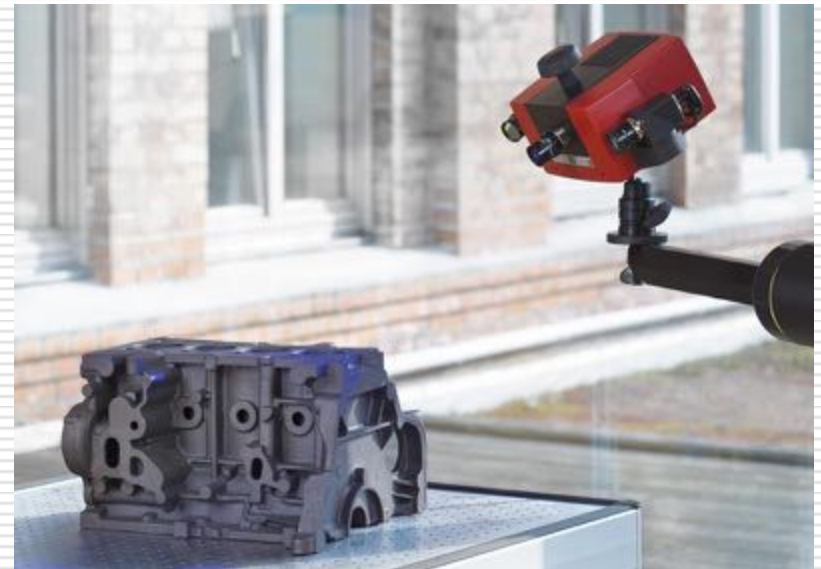
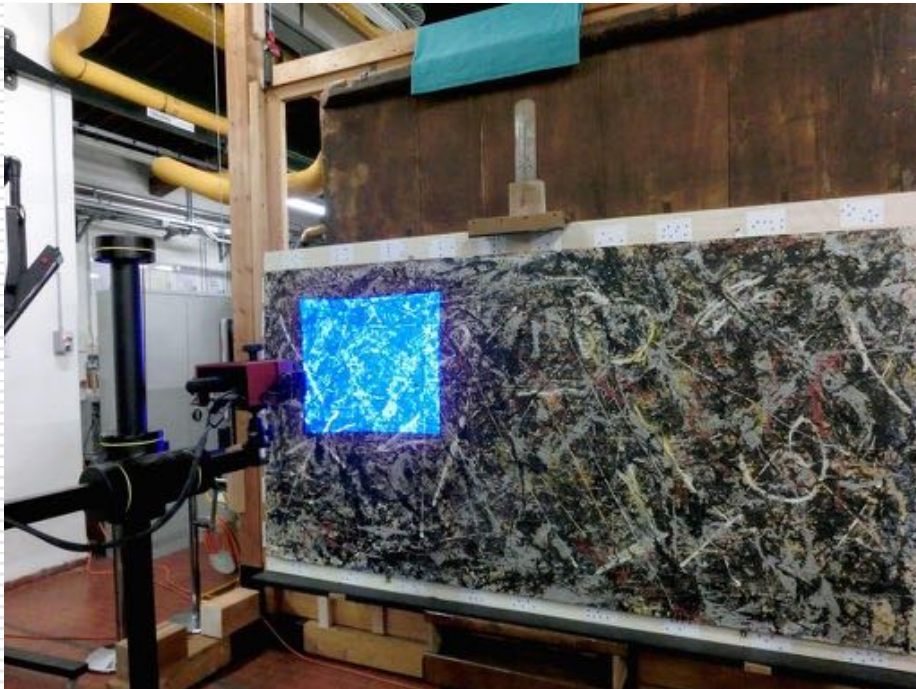
Accuracy: 0.1 mm (or less)

Cost: 70-80k Euro

From[2]

GOM

Industrial sensor, designed for optical metrology



Accuracy: 0.1 mm (or less)

Cost: 70-80k Euro

From[2]

Sensori a triangolazione attiva: sintesi

- Sistemi a scansione (scanner):
 - Punto laser
 - Lama laser

- Sistemi a campo intero (coded light)
 - Multi-stripe (color/time coding)
 - Altri pattern (Kinect)

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Pulsed Time of Flight

Basic idea: send out pulse of light (usually laser), time how long it takes to return

Advantages:

- Large working volume (up to from 20 to 1000 m.)

Disadvantages:

- Not-so-great accuracy (at best ~5 mm.)
 - Requires getting timing to ~30 picoseconds

Often used for scanning buildings, rooms, archeological sites, etc.

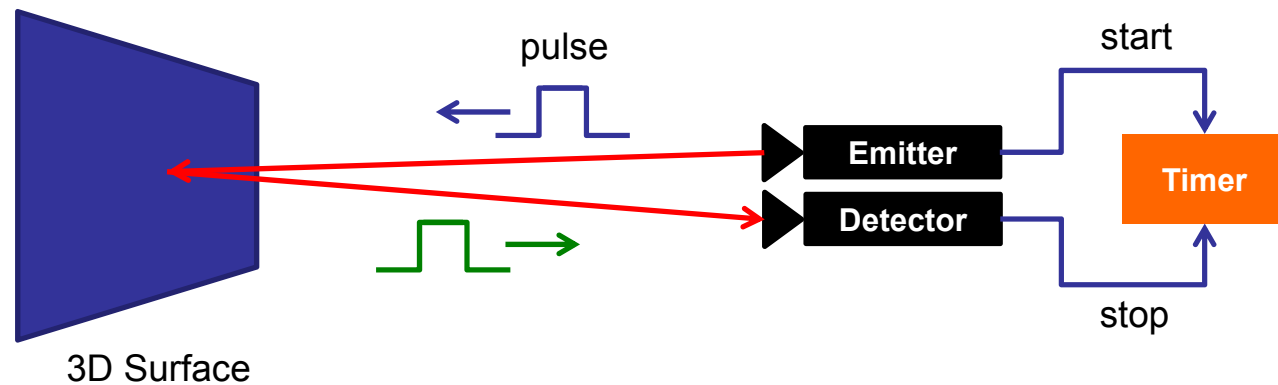
The only practical long range measuring technology (triangulation fails over 20 meters)

Time of flight range sensors are also called **LIDAR** (Light Detection And Ranging)

Principles of ToF imaging

Pulsed Wave (PW)

- Measure distance to a 3D object by measuring the absolute time a light pulse needs to travel from a source into the 3D scene and back, after reflection
- Speed of light is constant and known, $c = 3 \cdot 10^8 \text{m/s}$



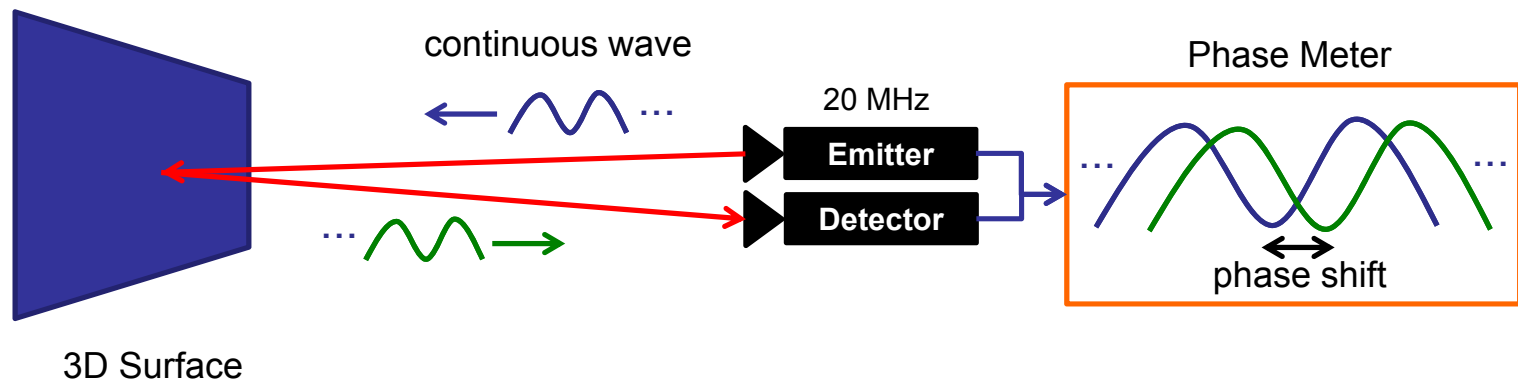
La luce percorre 1 mm ogni 3.3ps ($3.3 \cdot 10^{-12}$ s)

From[4]

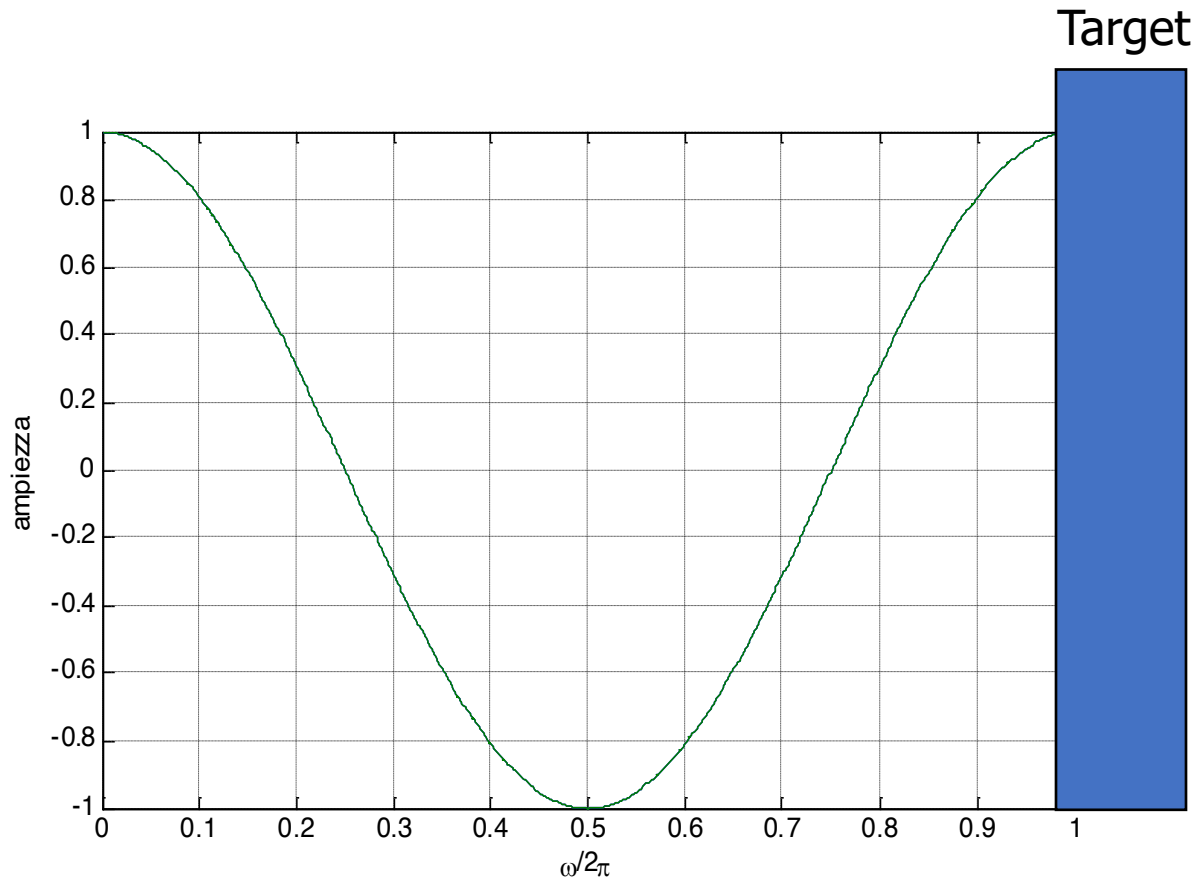
Principles of ToF imaging

Continuous Wave (CW)

- Continuous light waves instead of short light pulses
- Modulation in terms of frequency of sinusoidal waves
- Detected wave after reflection has shifted phase
- Phase shift proportional to distance from reflecting surface



STIMA INDIRETTA DEL TOF TRAMITE LA FASE



$$s_T(t) = \cos(\omega t)$$

$$s_R(t) = \cos(\omega t)$$

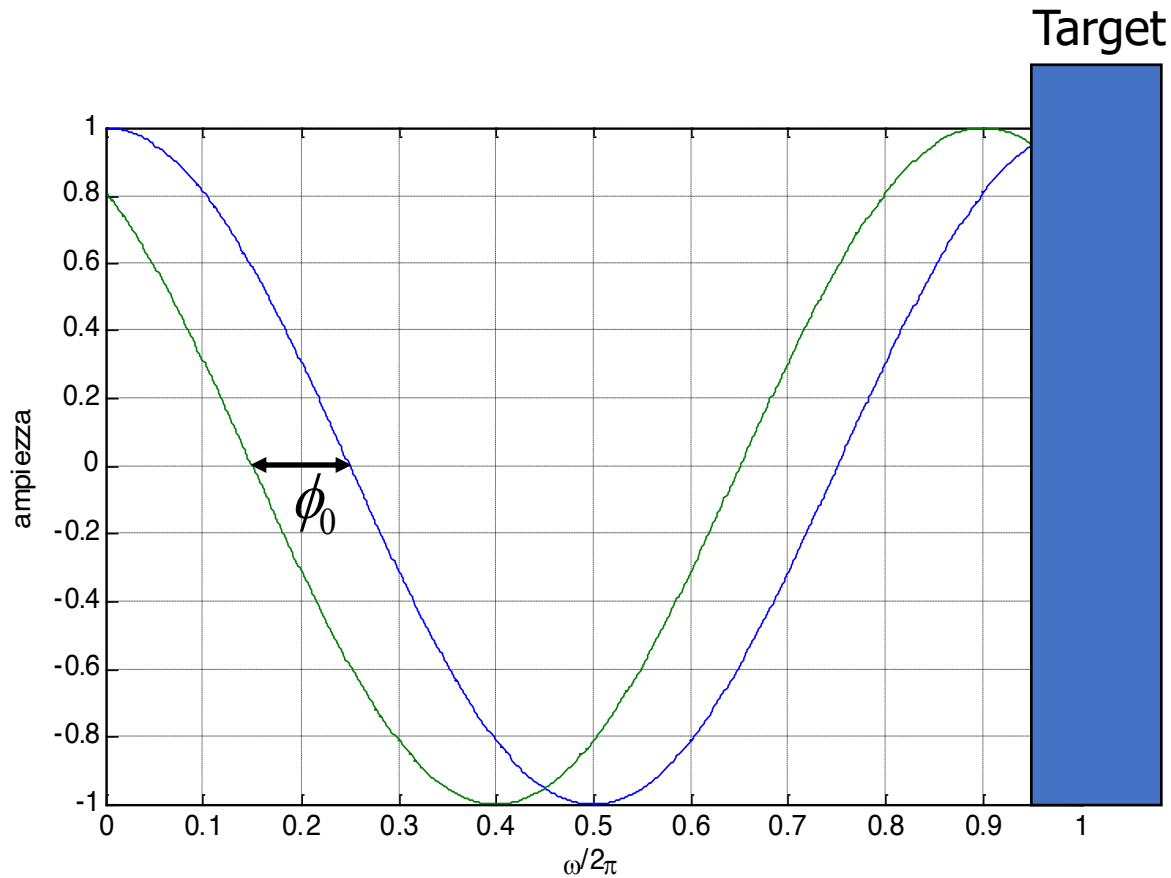


$$\Delta\phi = 0$$

- Nel caso di ostacolo posto ad un ciclo esatto di distanza, l'onda viene riflessa identica a se stessa

From[3]

STIMA INDIRETTA DEL TOF TRAMITE LA FASE



$$s_T(t) = \cos(\omega t)$$

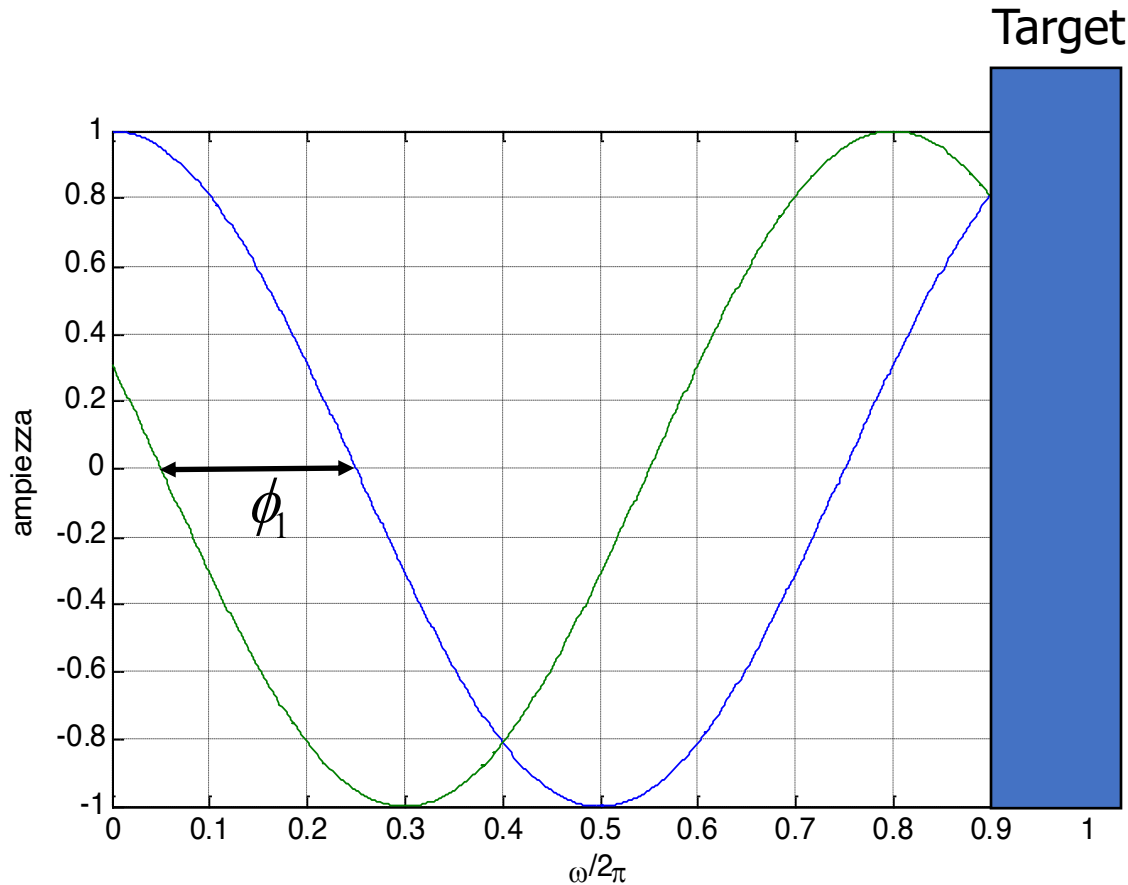
$$s_R(t) = \cos(\omega t + \phi_0)$$



$$\Delta\phi = \phi_0$$

- Se l'ostacolo viene leggermente arretrato il segnale riflesso è uguale a quello che continuerebbe, ma invertito nel tempo.

STIMA INDIRECTA DEL TOF TRAMITE LA FASE



$$s_T(t) = \cos(\omega t)$$

$$s_R(t) = \cos(\omega t + \phi_1)$$



$$\Delta\phi = \phi_1$$

- Se l'ostacolo viene ulteriormente arretrato il segnale riflesso è caratterizzato da uno sfasamento via via crescente.

Scanners

- Most time of flight sensors transmit only a single beam, thus range measurements are only obtained from a single surface point.
- To obtain these denser representations, the laser beam is swept across the scene → **scanner**.
Normally the beam is swept by a set of mirrors rather than moving the laser and detector themselves (mirrors are lighter and less prone to motion damage).

TOF laser scanner (PW)



Mensi-Trimble



Optech



Leica



Riegl

From[3]

TOF laser scanner (CW)

From[3]



Faro



Zoller+Fröhlich



Leica

ToF cameras (Flash LIDAR)

- Recently, a type of ToF range sensor called the “Flash LIDAR” of ToF cameras has been developed.
- VLSI timing circuits at each pixel of the sensor chip. Thus, each pixel can measure the time at which a light pulse is observed from the line of sight viewed by that pixel. This allows simultaneous calculation of the range values at each pixel.
- The light pulse now has to cover to whole portion of the scene that is observed, so sensors typically use an array of infrared laser LEDs.
- While spatial resolution is smaller than current cameras (e.g. 64×64 , 160×124 , 128×128), the data can be acquired at video rates (30-50 fps), which provides considerable information usable for robot feedback

Mesa Swiss Ranger 4000



- ▶ Range measurements from 0.3m to 5 m (Mod. freq. 30 MHz)

Cost ~\$9,000.

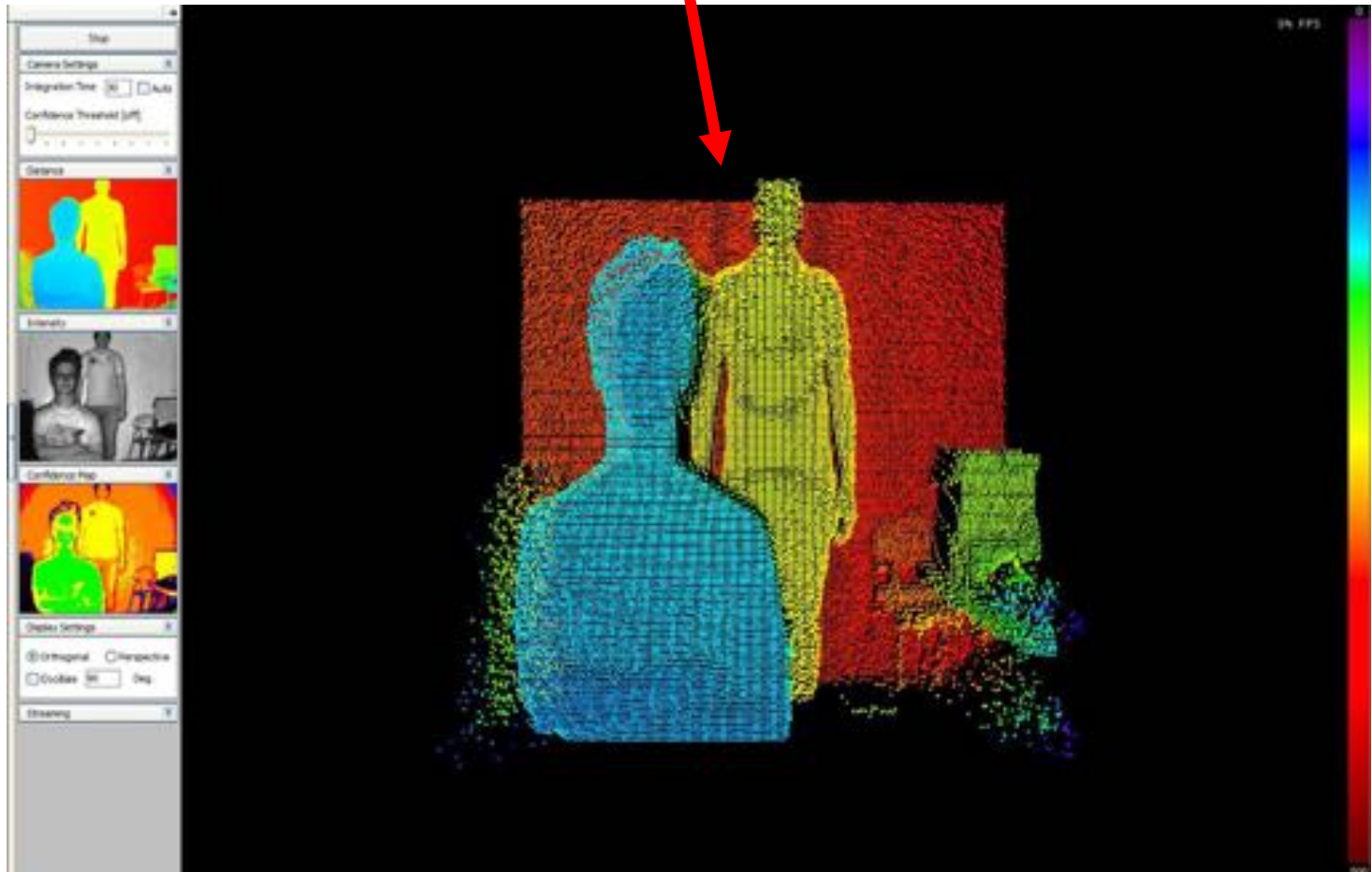
Depth map



Depth map

Reflectance

Confidence map



Range sensor + CMM

- Problem:
 - Range sensors capture the 3D structure of the world from the viewpoint of the sensor;
 - Several viewpoints are needed to obtain a complete 3D model;
 - Multiple observations of the scene need to be aligned in a common reference frame.
- Post-processing solution: alignment is done by a software
- On-line solution: couple the range sensor with a CMM (**Coordinate Measuring Machine**) to get direct and automatic alignment

Triangulation laser Scanner + CMM

From[3]



Leica T-scan – optical CMM



Polhemus – magnetic CMM



INO – ultrasound CMM



Leica T-scan 5

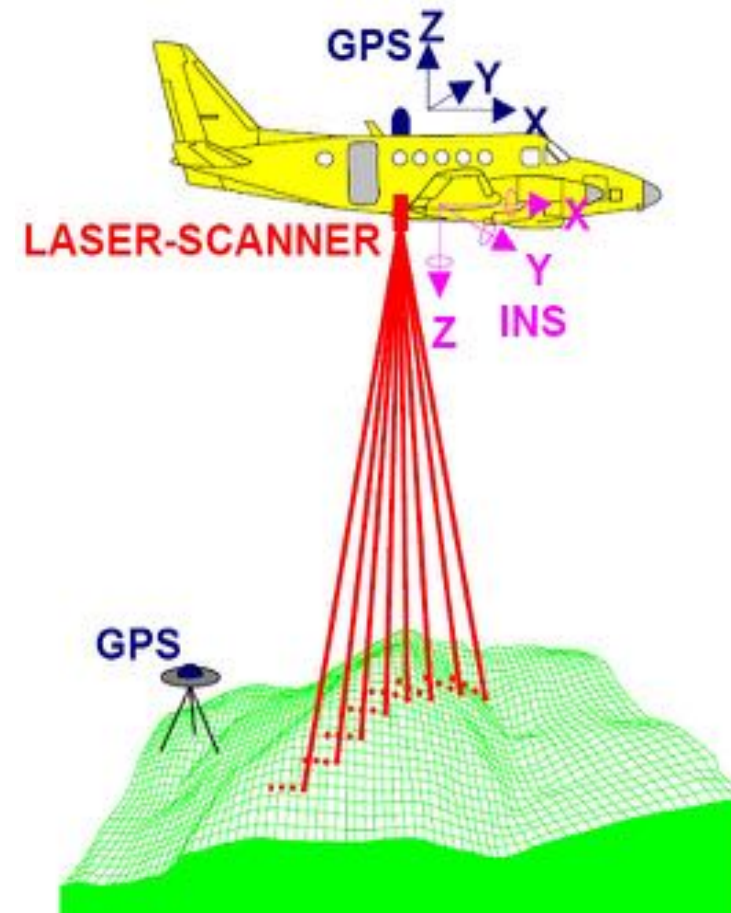


LEICA T-SCAN 5

THE MOST DYNAMIC LASER SCANNER EVER

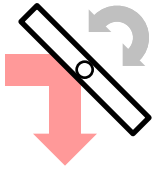
Airborne Laser Scanner

- Sistema TOF aviotrasportato o ALS (Airborn Laser Scanner)
- In analogia ai sistemi terrestri accoppiati ai CMM, questo è un sistema di scansione con misura in un unico sistema di coordinate, grazie all'uso di sistemi di misura accessori:
 - GNSS (*Global Navigation Satellite System*) (e.g. GPS) per la misura della posizione
 - IMU (*Inertial Measurement Unit*) per la misura dell'orientamento

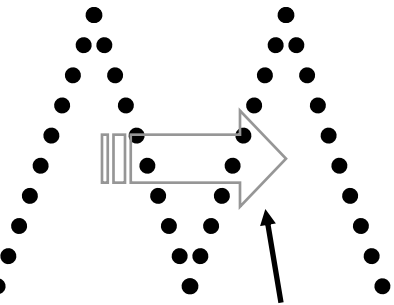


MECCANISMI DI SCANSIONE NEGLI ALS

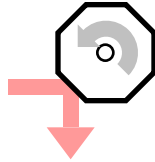
Oscillating mirror



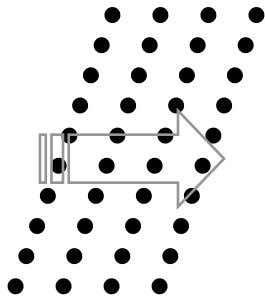
Z-shaped, sinusoidal



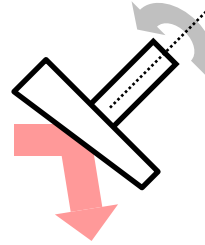
Rotating polygon



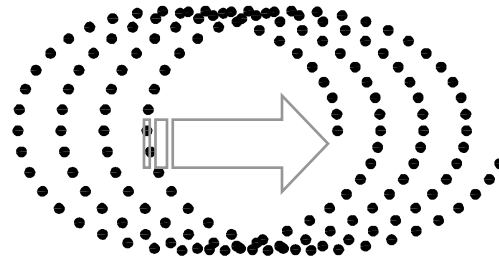
Parallel lines



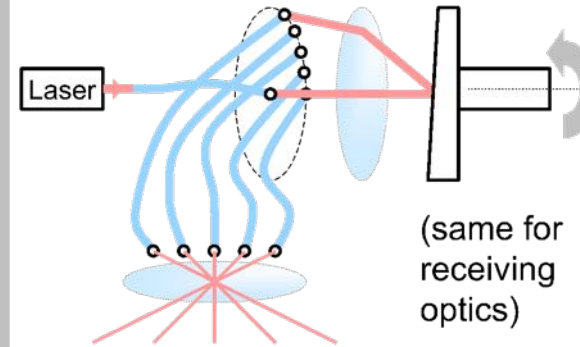
Nutating mirror (Palmer scan)



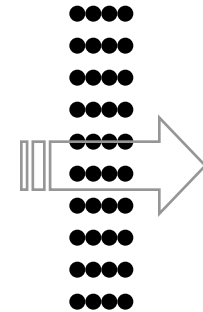
"Elliptical"



Fiber switch (Toposys Falcon)



Parallel lines



Flight direction

Mobile mapping systems (MMS)



- Same principles of ALS applies to different carriers such as vehicles or humans.
- In GNSS-denied areas SLAM techniques are used



Credits

1. R.B Fisher, K. Konolige. Handbook of Robotics Chapter 22 - Range Sensors (2008)
2. Gerhard Roth. Active Stereo Vision (Winter 2014)
3. M. Callieri, M. Dellepiane . A 3D scanning primer (Febbraio 2016).
4. G. Guidi. Il paradigma della scansione laser: principi e storia (Aprile 2010).
5. V. Castaneda, N. Navab. Time-of-Flight and Kinect Imaging (June 2011).